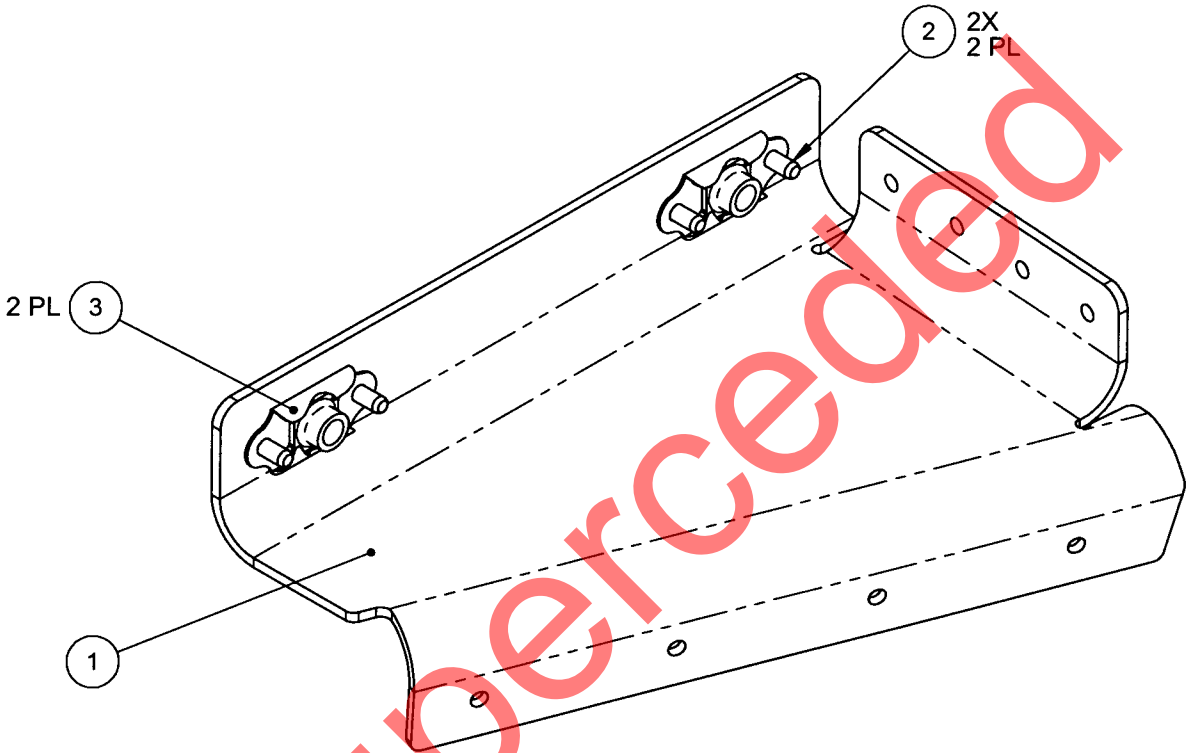


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4481-041	INTERCOSTAL 4 ASSY LOWER DOOR
1	1	D4481-1	INTERCOSTAL 4 (LOWER DOOR)
2	4	MS20426AD3-4	RIVET, CSK
3	2	MS21059-3K	NUTPLATE (10-32)

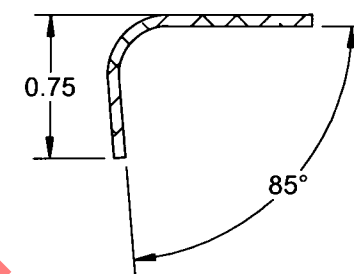
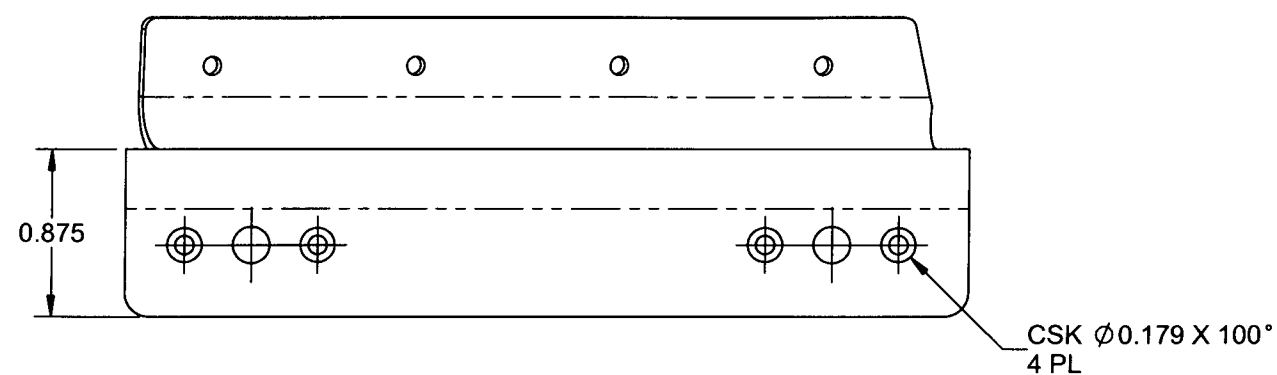


D4481-041 INTERCOSTAL 4 ASSY (LOWER DOOR)

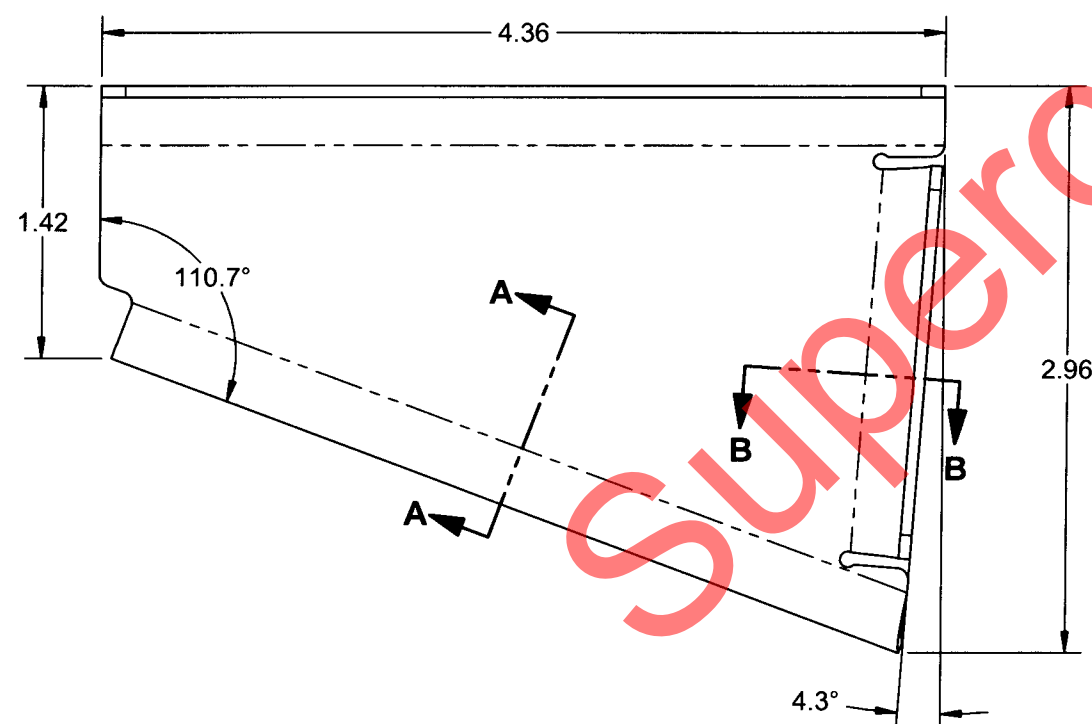
SUPERCEDED BY
AJS 12.03.19

- NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.09 lbs

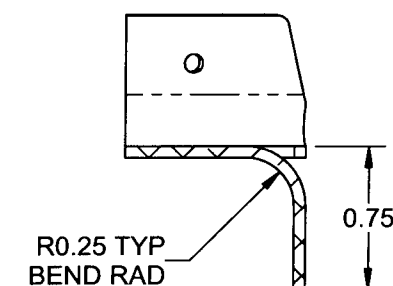
A	NEW ISSUE	AJS	12.03.05
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4481	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		INTERCOSTAL 4 ASSY (LOWER DOOR)	NTS
DATE	12.03.05	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



SECTION A-A



D4481-1 INTERCOSTAL 4 (LOWER DOOR)



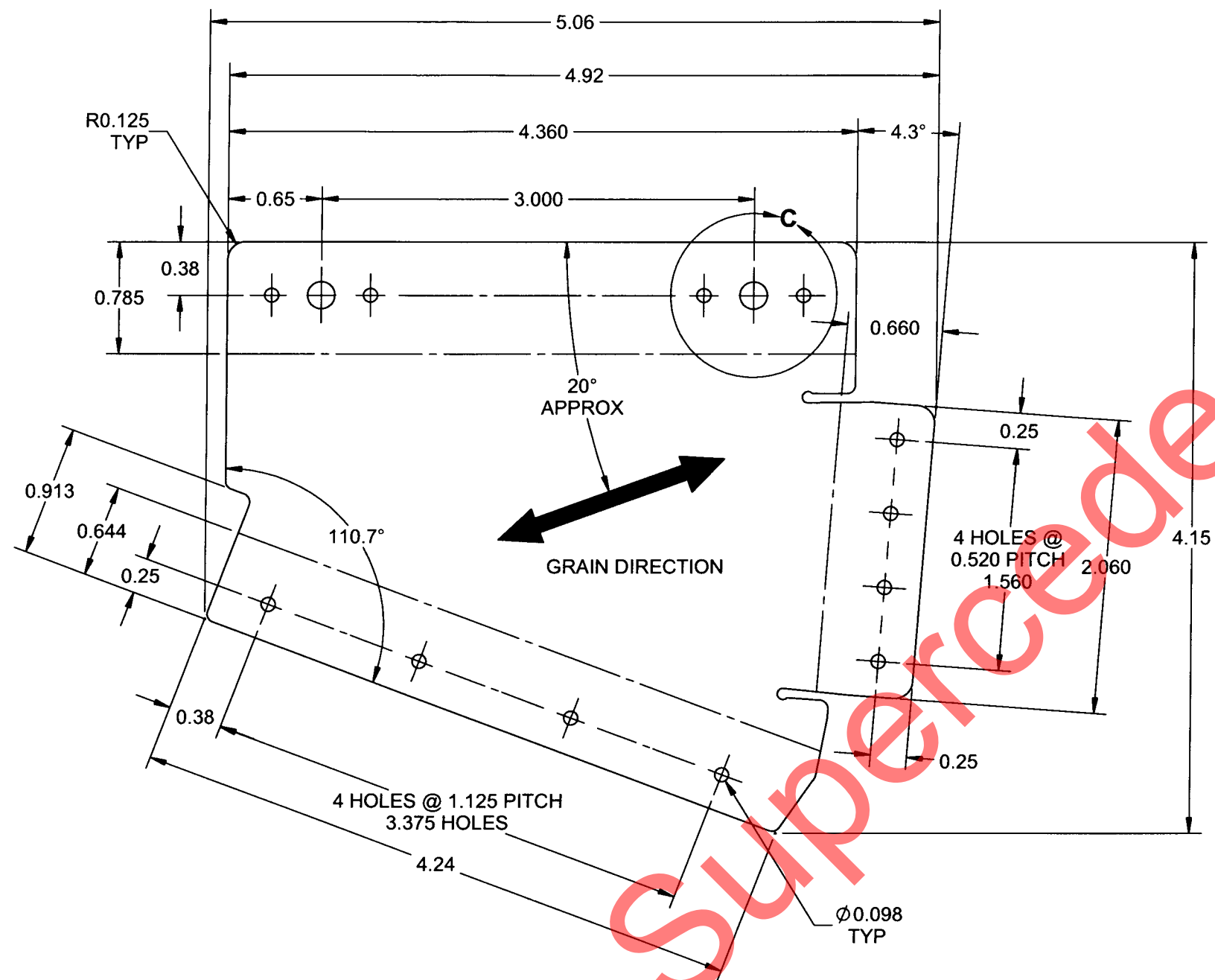
SECTION B-B

SUPERCEDED BY
ASS 12.03.15

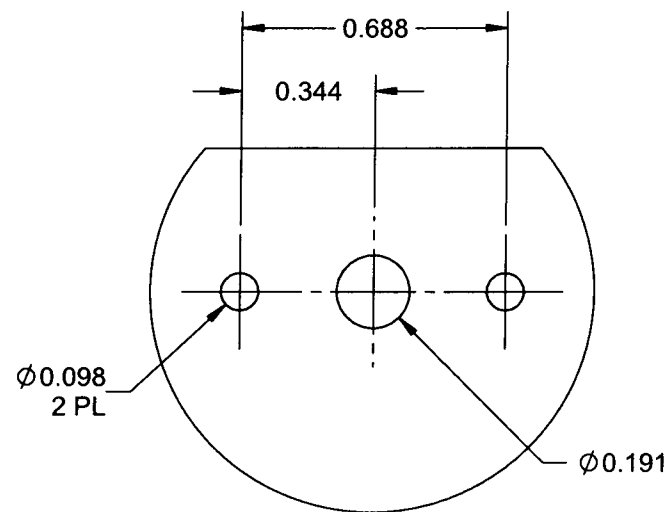
NOTES:

- 1) MATERIAL: MAKE FROM D4481-1F
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.09 lbs
- 8) ALL NON DIMENSIONED FEATURES PER DRAWING FILES "D4481-1F-REVA.DXF"

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4481	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		INTERCOSTAL 4 ASSY (LOWER DOOR)	NTS
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D4481-1F INTERCOSTAL 4 (LOWER DOOR)
(FLAT PATTERN)

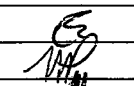
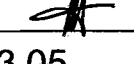


DETAIL C
NUTPLATE HOLE DETAIL 2 PL
(SCALE 2X)

SUPERCEDED BY
AJS 12.03.15

NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.09 lbs

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED		DRAWING NO. REV. A
MFG. APPR.		D4481 SHEET 3 OF 3
APPROVED		TITLE SCALE
DE APPR.		INTERCOSTAL 4 ASSY (LOWER DOOR) NTS
DATE	12.03.05	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.